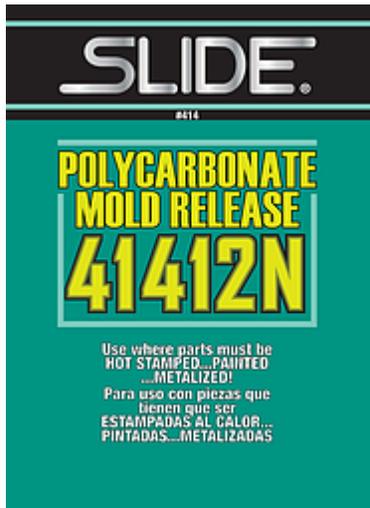


# TECHNICAL DATA SHEET



## Polycarbonate Mold Release Aerosol

41412

### Product Description

It's all in the name. Polycarbonate mold release. Specially developed for polycarbonate resins, it will not interfere with part bonding, heat sealing, laminating, ultrasonic welding or post-decorating. Approved by SABIC for use with Lexan\* resin. \*Lexan is a registered trademark of SABIC.

### Applications

Mold Release

### Shelf Life

Three years from Date of Manufacture (as found on the bottom of each can and shipping box)

### Unit Package Description

16 ounce aerosol

### Generic Description

Mold Release for Polycarbonate Resin

### Net Weight Fill

11.5 net ounces

### UPC Code

858799000141

### Appearance

Clear Oily Colorless Liquid

### Odor

Ether like

### Flash Point F

Not Applicable

### Flash Point C

Not Applicable

### Base Type

Paintable Silicone Fluid

### Evaporation Rate

Fast

### HMIS Rating

1, 3, 0, B

### DOT Proper Shipping Name

UN 1950, Aerosols, Flammable, 2.1, Limited Quantity

### VOC % (Federal)

57.49

### VOC g/L (Federal)

506.2

### VOC lbs./Gal (Federal)

4.224

### Removal

Remove with organic or hydrocarbon solvents

### Units Per Case

12

### Case Weight (lbs)

13

### Working Temperature F

32 to 650 degrees

### Working Temperature C

0 to 343 degrees

### Propellant

DME/152A

### NFPA Aerosol Flammability Level

3

### Independent Certifications

UL recognized