

AEROSOL APPLICATION



SURFACE PREPARATION (optional)

With a microfiber cloth or tack cloth, wipe area to be sprayed to remove any contaminants left on the part from the molding process such as dust, excess mold release or plastic particles.

APPLICATION

Apply 1 coat typically consisting of 2-3 passes until the part is just wet or until flaw is repaired and coating is seamlessly integrated with the rest of the part.

BEST PRACTICES

To achieve the best results, follow the three steps highlighted below. These application instructions will help you to seamlessly blend the flaw repair coating with the part.

FILM BUILD PER COAT

0.4 - 0.75 mils (10-19 microns)

STEP ONE



SHAKE THE CAN

To ensure all coating pigments are properly mixed, shake the can for 30 seconds upon first use. Ensure the marble is floating free while shaking the can. For best results, the product should be at ambient room temperature prior to use.

STEP TWO



CLEAR THE VALVE

If the can has not been used for more than 30 minutes, point the product away from the part and spray for 2-3 seconds to clear the valve and dip tube of any deposits.

STEP THREE



SPRAY THE SURFACE

With the tip 8"-12" from the part, spray the product in a side to side sweeping motion across the flawed area. Always keep the can in motion while the spray stream is on the part. Typical flaws may require 2-3 sweeps to bring the surface to a just wet condition.



DRYING TIME

Air Dry:

Part can be handled in 2 minutes and packaged in 10 minutes at 70°F (21°C). Coating fully cured in 24 hours at 70°F (21°C).

STORAGE

Product should be stored in a temperature controlled environment between 50°-70° F (10°-21° C).