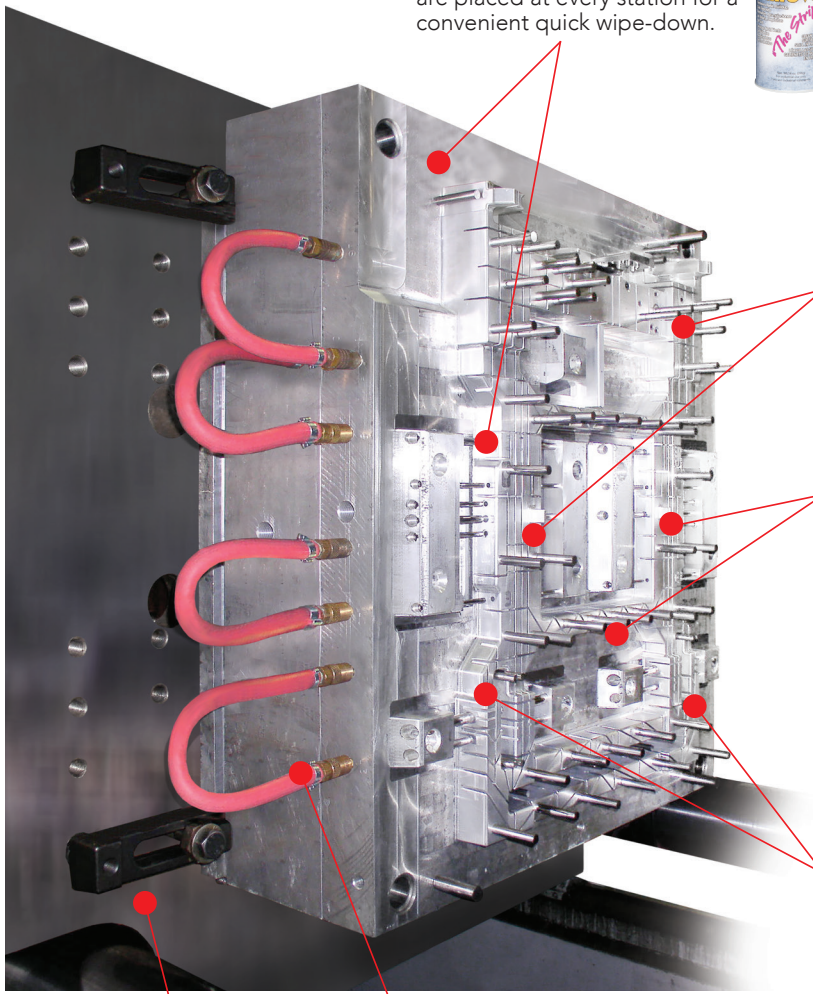


Proper Mold Care At The Machine



Mold Cleaners
Mold cleaner removes resin deposits. Mold cleaning wipes are placed at every station for a convenient quick wipe-down.



Lubricants
Dozens of ejector pins require periodic lubrication. Pick a lubricant that won't mark the plastic parts.



Rust Preventives
Rust appears in just hours on idle molds. Rust preventive is applied for overnight protection and when the mold is moved to the shop to wait for maintenance.



Condensation appears during cool-down. Rust preventive displaces moisture and neutralizes fingerprint acids.

Mold Releases
Mold release is sprayed over the entire mold or just spots where the plastic part tends to stick or hang up.



The platen holds the mold.

Water is used to control mold temperature.

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Over 6 Decades of Mold Care Experience

AceTronic Industrial Controls Inc.

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Prepping The Mold



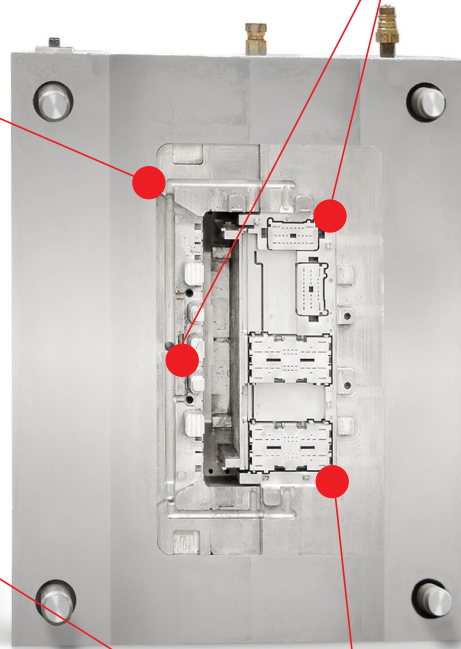
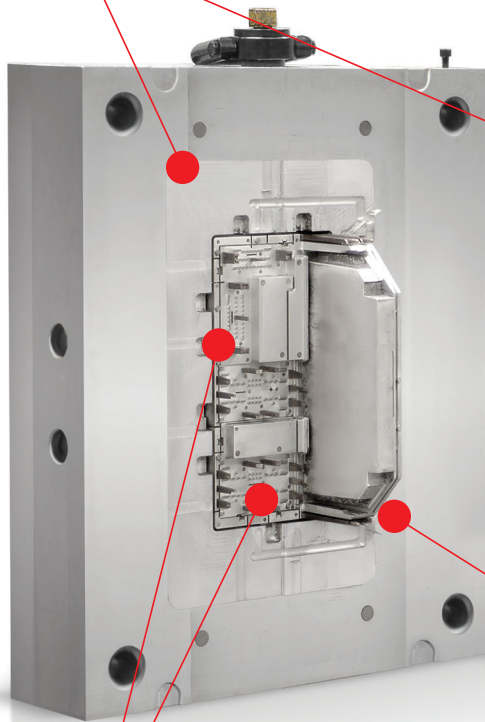
Mold Cleaners

Use mold cleaner and degreaser to remove rust preventive, resin build-up, flashing, dirt, grease and other contaminants.



Metalworking

Use cutting oil, tapping fluid and lubricants to make modifications or repairs to the mold.



Lubricants

Apply lubricant to ejector pins. Use a non-marking lubricant on the front of the pins where they touch the molded part. Use a heavier-duty lubricant on the back of pins, inside the mold.

Rust Preventives

Apply short-term rust preventive to critical components and mold surface while mold is out of service overnight. Specialty rust preventives will immediately flash-off when mold is put back into service and don't require a cleaner to remove it.



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