

# Ace



## INSIGHTS

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**The best time to correct injection**

# mold problems is when it's not running parts.

Shutting down the injection molding cycle during parts production **is the worst time to troubleshoot a mold.**

Common processing problems can be avoided by performing these simple bench tests **during Preventive Maintenance:**



## Analyze Flow Restrictions

Check the flow rate of each cooling circuit and compare to mold setup sheet to ensure clean cooling passages.



## Inspect Sensors

Visually inspect sensor wires for wear or exposed conductors. Check sensor function with a continuity tester or multimeter.



## Look for Leaks

The most likely time to discover leaks is after the mold has been in prolonged storage.

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