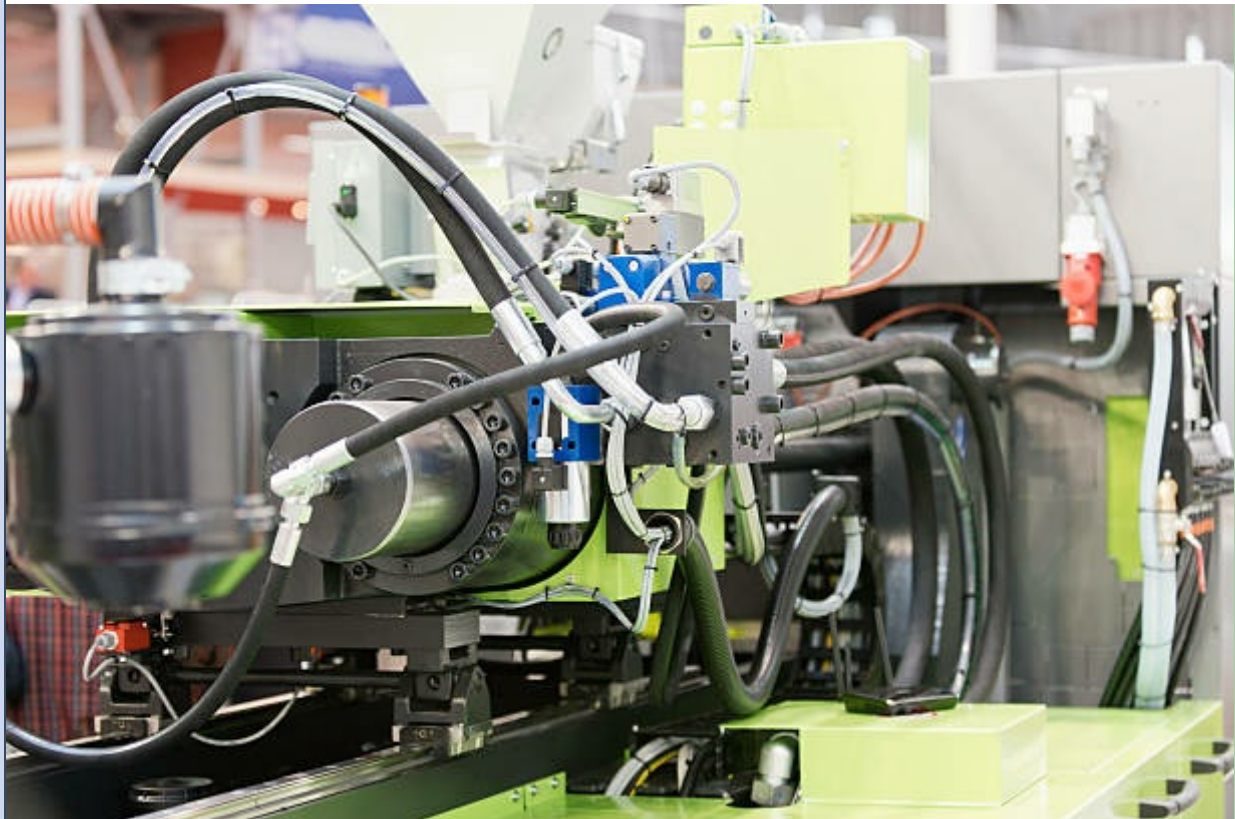


## GET READY FOR SUMMER SHUTDOWN

### Shutting down a machine; Prepping for Summer Maintenance?



**You may be performing one of these tasks...  
don't forget to order the necessary formulation  
for each task at hand.**

#### **Examine Mold for contamination**

If contaminants are discovered in the mold, you may require a Slide mold cleaner, mold polish, or other

- [Mold Cleaner Plus Degreaser 4](#)
- [NFC Mold Cleaner No.47112](#)
- [Quick Mold Cleaner](#)
- [IPA \(IsoPropyl Alcohol\) Cleaner 47212](#)

cleaning operation. Any remnant rust preventive should be removed by using a mold cleaner.

- [X-EMPT Mold Cleaner](#)

[Shop Mold Cleaners](#)

## Testing ejector pins or ejector plates to ensure they all have adequate lubrication.

To prevent seizing or galling of the moving parts, Slide Super Grease is an excellent colorless grease that operates at a high operating temperature range and is NSF-certified as safe for food applications.



[Shop Slide Ejector Grease](#)

## Ensuring the barrel and screw unit have been purged of any unwanted resin.

[Shop Purging Compounds](#)

If any unwanted resin remains inside the barrel, we recommend purging with one of our purging compounds.

As always, if you require a purging consultation, please reach out to [sales@acetric.com](mailto:sales@acetric.com)



- [P.D.Q. Liquid Purging Compound](#)
- [KLENZ No.468-50](#)
- [N.P.T NuPurge No.451-05](#)
- [Purge-Atory No.470-50](#)
- [Econo-Purge](#)

## Ensuring molds are releasing with ease.

Once its up and running, you may require a mold release formulation to apply to both the core and cavity sides to aid with



[Shop Mold Releases](#)

- [Light Duty Mold Release](#)
- [Medium Duty Mold Release](#)
- [Heavy Duty Mold Release](#)

the removal of parts from the mold cavity.

- [Specialty Mold Release](#)
- [Thermoset Mold Release](#)
- [Water-Based Mold Releases](#)

## Protecting mold from rusting during cooling

We suggest that the mold be protected against rusting during the time when the mold and machine are being cooled. This step is especially important if the mold is connected to chillers or if the molding environment has naturally occurring high humidity levels. Apply a light coating of a rust preventive formulation to the core and cavity sides of the mold.



### Shop Rust Preventatives

- Acid Vapor Neutralizer Rust Preventative No.44011
- Mold Shield Dry Rust Preventative No.42910
- No-Rust Rust Preventative No.40212
- Quick Rust Preventative with Red Dye Indicator No.42810R
- White Rhino Rust Preventative No.46710
- Shop Stuff



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