

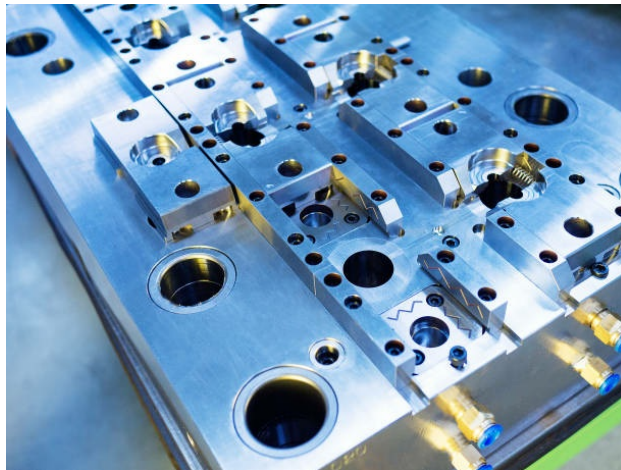
Don't get caught with premature mold failure.

Have you got material residue in the mold, rust or cracks, or other damage to your mold? Trapped air or gas, or an excess of rejected parts? These problems could result in additional production cycles, and increased maintenance costs.

Have you been ignoring small issues with your mold that will lead to damaging your mold? These small problems can lead to expensive repairs and lengthy downtime.

And, what if a mold fails during a product cycle and damages your machine? Maintenance costs skyrocket in this situation and downtime for repair and replacement.

The overall, bottom-line impact of any or all of these issues: longer lead times and higher costs for you.



A regularly scheduled, careful maintenance program is essential to the success of production. It can save you money, and lower your overall production costs.

Your daily schedule should include checking the machine before, and after every cycle. Checking that no debris or other foreign matter can damage the mold. Remove any material residue within the cavity to reduce structural integrity of your parts. A simple

cleaning can include <<insert slide product >>

Blow out any dust, debris and water from the mold. (SEE smartflow for removing water stuff, swap valve).

<https://www.slideproducts.com/news/rescue-your-molds-with-slides-powerful-resin-remover>

10/26/2020

9/11/2020

Ensure your mold is completely dry before storage. Water will cause rust, and a rusty mold will result in rejected parts. Always clean early, and often.

Check the runners, sprues and all other areas of the mold. Be sure to clean out and blow these other areas as well.

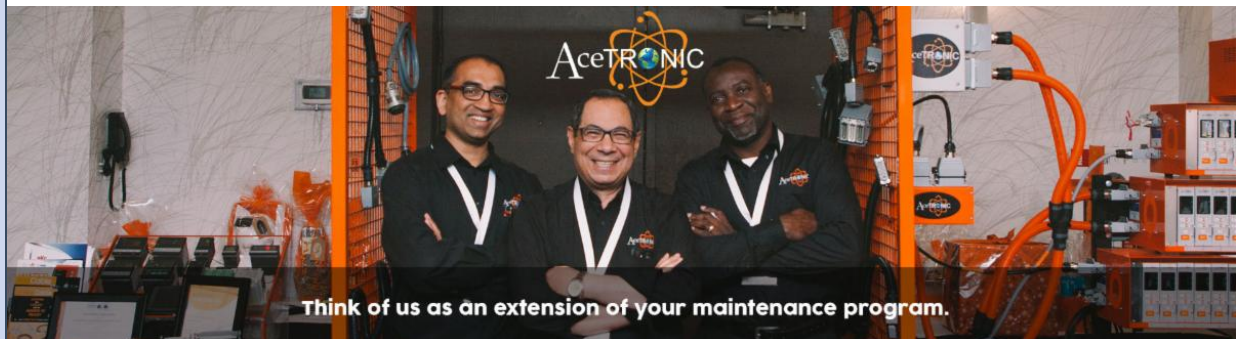
Inspect the hardware and connectors : bolts, plates, etc for wear, fit and tightness. Inspect ejection pins and mechanisms and other components for wear, amage and malfunction. Ensure ejection mech is lubricated. (LINKS TO EJECTION PINS SECTION)... CAN WE GET MORE SPECIFIC WITH THE PRODUCT CATEGORIES.

Keep records of your maintenance.

Inspect your mold components (50 -100K cycles) check the springs, valves, o-rings, gaskets other mold components and replace as necessary.

SHOP MOLD MAINTENANCE PRODUCTS

THINK OF US AS AN EXTENSION OF YOUR MAINTENANCE PROGRAM!



controller swap program

SHOP MAINTENANCE



Stopping the spread
TOGETHER

Contact **sales@acetronic.com**
or reach out by calling **1.800.803.8871**

Visit our website

Check out what's happening on social media
#AceConnex



Life is about choices...
Thank you for choosing AceTronic!

For complete info on all of the AceTronic products and partners, click on the link
for the newly revamped website: [AceTronic website](#)